

# **TECHNICAL DATA SHEET**

599-48355

# **MATT BLACK**

## **PRODUCT DESCRIPTION**

Matt Black is a factory packaged colour which complements the Dulon range. This product is ideal for use under wheel arches and under car bodies as a finishing touch for cars before leaving a shop. Gloss readings will be approx. 20GU @ 60°. As a 1K product, it is quick and easy to use and produces a high quality matt lacquer finish.

This product should only be used as an interior coating or in areas of low concern.

## **SUBSTRATES & PREPARATION**



Matt Black can be applied over suitably prepared:

- · Original sound paint finishes except spraying enamel
- Any PPG acrylic lacquer primer



Substrates other than those stated above should be tested before use, to ensure that the performance of this product is suitable for its intended use.

#### **PRODUCTS**

Matt Black 599-48355

Multi Midway Thinner 921-01074

## **MIXING RATIO**

	'
	l
	١ '
	١.
-	

PRODUCT PARTS

Matt Black 2

Thinner 1

#### **SPRAYGUN SETTINGS**



**GRAVITY** 1.5 - 1.8 mm

**SUCTION** 1.8 - 2.0 mm

Page 1 of 2 01/06/2016

## NUMBER OF COATS



2 - 3 coats

# FLASH OFF (at 20°C)



2 - 3 minutes

#### **DRYING TIMES**



Air Dry at 20°C

1 - 2 hours dry to handle

# **EQUIPMENT CLEANING**

After use, clean all equipment thoroughly with cleaning solvent or thinner.

#### **HEALTH AND SAFETY**

Refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.

For comprehensive Health, Safety and Environmental advice, please refer to relevant Safety Data Sheets and Product Can labels.

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

Drying times quoted are average times at  $20^{\circ}\text{C}/68^{\circ}\text{F}$ . Film thickness, humidity and shop temperature can all affect drying times.

PPG Industries Australia Pty Ltd, 14 McNaughton Rd Clayton, V.I.C. 3168 Australia

EMERGENCY RESPONSE NUMBER, Australia: 1800 883 254

PPG Industries New Zealand Pty Ltd, 5 Vestey Dr, Mt Wellington
Auckland, New Zealand

EMERGENCY RESPONSE NUMBER, New Zealand: 0800 000 096

Protec and the Protec Logo are registered trademarks of Protec Pty Ltd.

Page 2 of 2 01/06/2016