

PP-4660

**PARAGLAZE CT
1K HIGH BUILD PRIMER - BEIGE**

PRODUCT DESCRIPTION

Paraglaze CT 1K High Build Primer is a versatile epoxy-based, sandable, high build primer. It has excellent anti-corrosive properties that are ideally suited for work on blast cleaned substrates and it's It can also be used wet on wet.

PRODUCTS

Paraglaze CT 1K High Build Primer Beige	PP-4660
Paraglaze CT 1K High Build Reducer Low Temp	PS-7500
Paraglaze CT 1K High Build Reducer High Temp	PS-7600
PROTEC® Heavy Duty Degreaser	AA-6822
Protec Metal Conditioner	971-9119

SUBSTRATES & PREPARATION



Paraglaze CT 1K High Build Primer can be applied over the following substrates once they have been prepared as follows:



SUBSTRATE

- Blasted Steel
- Bare Steel
- Bare Steel - Rusted

PREPARATION

- Apply PP-4660 within 4 hours of blasting
- STARTLINE® P240 - P320 (dry)
- Startline* Scourer with 971-9119 *Protec* Metal Conditioner. When fully dry, follow with *Startline* P120 - P180 (dry)
- Startline* P240 - P320 (dry)
- Do not apply on galvanised steel
- Do not apply on aluminium
- Do not apply on GRP (fibreglass)

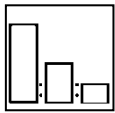
- Aged painted surfaces
- Galvanised Steel
- Aluminium
- GRP (Fibreglass)

Substrates other than those stated above should be tested before use, to ensure that the performance of this product is suitable for its intended use.

CLEANING

Before and after any sanding operation, the substrate must be thoroughly degreased using AA-6822 *Protec* Heavy Duty Degreaser.

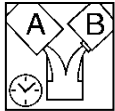
MIXING RATIO BY VOLUME



PRODUCT	PARTS
PP-4660	3 - 4
Paraglaze CT 1K High Build Reducer	1

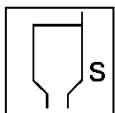
Note: When painting large areas such as a chassis, use PS-7600 Paraglaze CT 1K High Build Reducer High Temp. Thin at 4:1 for maximum film build.

POTLIFE



Unlimited.

SPRAY VISCOSITY



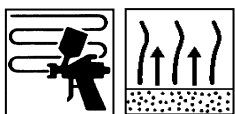
20 - 30 seconds (DIN 4) at 25°C.

SPRAYGUN SETTINGS (*GRAVITY*)



SETUP	1.6 - 1.8 mm (1.3 - 1.4 mm, with wet-on-wet application)
SPRAY PRESSURE	<ul style="list-style-type: none">• HVLP / RP: 1.6 - 2.0 bar (1.6 - 1.8 bar, with wet-on-wet application)• CONVENTIONAL: 2.0 - 3.0 bar (2.0- 2.5 bar, with wet-on-wet application)

APPLICATION & FLASH OFF (*at 25°C*)



- COATS: Apply 2 - 4 even coats
- FLASH OFF BETWEEN COATS: 10 minutes

DRYING TIMES - *primer only*



ROOM TEMP. (25°C)	<ul style="list-style-type: none">• DUST FREE: 20 minutes• THROUGH DRY: Overnight
BAKE:	60 minutes at 60°C

TOTAL DRY FILM BUILD 50 - 100 µm

TOPCOAT / RECOAT



TIME: 60 minutes to 14 days, at 25°C
Will require sanding after 14 days



PREPARATION: *Startline* P320 - P400 (wet) OR *Startline* P240 - P320 (dry)

Paraglaze CT 1K High Build Primer may be topcoated with the following, or as advised by the *Protec* Technical Team:

- Two pack polyurethane topcoats such as Paraglaze Gloss and Carmaster DG
- 1K Enamels such as 363 Automotive Enamel

Paraglaze CT 1K High Build Primer can NOT be topcoated with the following:

- Epoxy finishes
- Basecoats such as Paraglaze Basecoat

EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.

HEALTH AND SAFETY

Refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.

This product is for professional use only.
The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
Drying times quoted are average times at 25°C/77°F. Film thickness, humidity and shop temperature can all affect drying times.

**Protec Pty Ltd. 97–105 Bedford Street
Gillman, S.A. 5013 Australia**

EMERGENCY RESPONSE NUMBER, Australia: 1800 883 254

**Protec Pty Ltd. 5 Monahan Rd, Mt Wellington
Auckland, New Zealand**

EMERGENCY RESPONSE NUMBER, New Zealand: 0800 000 096

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