

PC-5870 PARAGLAZE PANEL CLEARCOAT

PRODUCT DESCRIPTION

Paraglaze Panel Clearcoat is a two pack acrylic urethane clearcoat that delivers fast results. It provides optimum gloss and durability when used over Paraglaze Basecoat and can be polished with minimum effort.

Paraglaze Panel Clearcoat is designed to be used for multi panel work or small areas.

PRODUCTS

Paraglaze Panel Clearcoat	PC-5870
Paraglaze Hardener Standard	PH-4200
Paraglaze Hardener High Temp	PH-4300
Paraglaze Reducer Low Temp	PS-6100
Paraglaze Reducer Standard	PS-6200
Paraglaze Reducer High Temp	PS-6300
Paraglaze Reducer Extra High Temp	PS-6400
PROTEC® Flex Additive	AA-5656
Protec Heavy Duty Degreaser	AA-6822

SUBSTRATES & PREPARATION



Paraglaze Panel Clearcoat must be applied over:

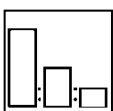
- Clean and dust-free Paraglaze Basecoat
- Fully cured 2 pack refinish clearcoats that have been degreased and sanded
- Sound OEM clearcoats that have been degreased and sanded



Substrates other than those stated above should be tested before use, to ensure that the performance of this product is suitable for its intended use.

The use of a clean tack rag is recommended to remove dust from the surface before topcoating.

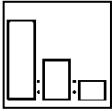
MIXING RATIO BY VOLUME



PRODUCT	PARTS
PC-5870	4
PH-4200 or PH-4300	1
Paraglaze Reducer	0 - 10%

FLEXIBILISATION recommendation over page...

FLEXIBILISATION



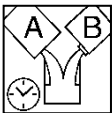
AA-5656 *Protec Flex Additive* must be used at the following ratios when applying PC-5870 over plastics, to ensure proper flexibility of the clearcoat film:

PLASTIC TYPE	HARD PLASTICS	FLEXIBLE PLASTICS	HIGHLY FLEXIBLE PLASTICS
PRODUCT	PARTS		
Uncatalysed PC-5870	Not Required	5	2
AA-5656		1	1

Always add AA-5656 to PC-5870 first and thoroughly mix → Then add hardener and reducer as per the normal recommendations.

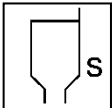
Note: Higher levels of AA-5656 will slow the drying time of PC-5870.

POTLIFE



30 minutes at 25°C.

SPRAY VISCOSITY



16 - 18 seconds (DIN 4) at 25°C.

SPRAYGUN SETTINGS (*GRAVITY*)

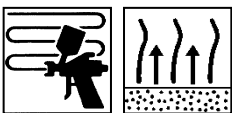


SETUP 1.3 - 1.4 mm

SPRAY PRESSURE

- HVLP / RP: 1.8 - 2.2 bar
- CONVENTIONAL: 3.0 - 3.5 bar

APPLICATION & FLASH OFF (*at 25°C*)



- COATS: Apply two even **full** coats, to achieve film build
- FLASH OFF BETWEEN COATS: 5 - 7 minutes

BAKING TIME & TEMPERATURE



BAKE: 20 minutes at 60°C
Note: Temperature shown is metal temperature

I.R.: 14 - 18 minutes (short wave)
Will vary depending upon equipment. Refer to equipment supplier

TOTAL DRY FILM BUILD 50 - 60 µm

TOPCOAT / RECOAT



TIME: Minimum of 8 hours after bake
Air dry overnight at 25°C

PREPARATION: STARTLINE® P500 (dry) OR *Startline* P800 (wet)

DE-NIBBING & POLISHING

Remove dirt if required using *Startline* P1500 grit (wet) abrasive, then cut & polish using your preferred products.

EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.

HEALTH AND SAFETY

Refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.

Protec hardeners and activated products contain isocyanate and therefore particular safety precautions must be taken; please refer to SDS for full health and safety details.

This product is for professional use only.
The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
Drying times quoted are average times at 25°C/77°F. Film thickness, humidity and shop temperature can all affect drying times.

**Protec Pty Ltd. 97–105 Bedford Street
Gillman, S.A. 5013 Australia**

EMERGENCY RESPONSE NUMBER, Australia: 1800 883 254

**Protec Pty Ltd. 5 Monahan Rd, Mt Wellington
Auckland, New Zealand**

EMERGENCY RESPONSE NUMBER, New Zealand: 0800 000 096

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